





















NISSAN MANUFACTURING IN TENNESSEE

Nissan sold its first automobile in the U.S. in 1958, with U.S. manufacturing beginning in June of 1983 as a white Nissan pickup truck rolled off the assembly line at a brand new plant in Smyrna. More than 33 years later, Nissan has four U.S. manufacturing facilities capable of producing 1.14 million vehicles, 1.5 million engines, 1.4 million forgings and 475,000 castings annually.

<p>NISSAN GROUP OF NORTH AMERICA</p> 	 <p>SMYRNA</p>	 <p>DECHERD</p>
 <p>Investment in plant</p>	<p>\$6 billion</p>	<p>\$1 billion</p>
 <p>Workforce</p>	<p>8,400</p>	<p>2,000</p>
 <p>Community Impact</p>	<p>\$399 million Annual payroll</p>	<p>\$98 million Annual payroll</p>
 <p>Facility</p>	<p>6 million sq ft.</p>	<p>1.2 million sq ft.</p>
 <p>Property</p>	<p>884 acres</p>	<p>968 acres</p>
 <p>Capacity</p>	<p>640,000 vehicles annually</p>	<p>1.5 million engines 1.4 million crankshaft forgings 475,000 cylinder block castings One new engine assembled EVERY 19 SECONDS More than 10 million engines assembled to date</p>
 <p>Production</p> 	<p>MODELS</p> <p>NISSAN ALTIMA NISSAN MAXIMA NISSAN LEAF NISSAN PATHFINDER NISSAN ROGUE INFINITI QX60</p>	<p>ENGINES for Nissan and Infiniti vehicles</p> <p>2.5-liter, 4 cylinder: Altima, Rogue</p> <p>2.5-liter, 4 cylinder SC: Pathfinder, Infiniti QX60, Murano</p> <p>3.5-liter, 6 cylinder: Maxima, Altima, Pathfinder, Infiniti QX60, Murano</p> <p>4.0-liter, 6 cylinder: Frontier, NV, Patrol (global market)</p> <p>5.6-liter, 8 cylinder: TITAN (light and heavy duty), Infiniti QX80, Patrol (global market), NV</p> <p>eMotor Assembly: LEAF</p>
		

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SMYRNA



DECHERD



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1.5 million engines

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475,000 cylinder block castings

One new engine assembled
EVERY 19 SECONDS

More than **10 million engines** assembled to date



Production

MODELS

NISSAN **ALTIMA**

NISSAN **MAXIMA**

NISSAN **LEAF**

NISSAN **PATHFINDER**

NISSAN **ROGUE**

INFINITI **QX60**

ENGINES for Nissan and Infiniti vehicles

2.5-liter, 4 cylinder:
Altima, Rogue

2.5-liter, 4 cylinder SC:
Pathfinder, Infiniti QX60, Murano

3.5-liter, 6 cylinder:
Maxima, Altima, Pathfinder, Infiniti QX60, Murano

4.0-liter, 6 cylinder:
Frontier, NV, Patrol (global market)

5.6-liter, 8 cylinder:
TITAN (light and heavy duty), Infiniti QX80, Patrol (global market), NV

eMotor Assembly:
LEAF



SMYRNA



DECHERD

